20.3 kWm @ 1500 rpm

The Perkins[®] 400 Series engine family continues to set new standards in the compact engine market. Developed alongside customers to fulfill their needs in the generator set, compressor, agricultural and general industrial markets.

These new ElectropaKs provide compact power, from a robust family of 3 and 4 cylinder diesel engines designed to provide economic and durable operation at prime and standby duties, hitting the key power nodes required by the power generation industry.

Emissions statement

Constant Speed Engines for use in Industrial, IOPU and ElectropaK applications: Certified against the requirements of EU Stage IIIA (Directives 97/68/EC, as last amended, for mobile applications).

Specification				
Number of cylinders	4 vertical in-line			
Bore and stroke	84 x 100 mm	3.3 x 3.9 in		
Displacement	2.216 litres 135.2 in ³			
Aspiration	Naturally aspirated			
Cycle	4 stroke			
Combustion system	Indirect injection			
Compression ratio	23.3:1			
Rotation	Anti-clockwise, viewed on flywheel			
Total lubricating capacity	10.6 litres	2.8 US gal		
Cooling system	Water cooled			
Total coolant capacity	7.0 litres	1.8 US gal		

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Features and benefits

Powered by your needs

• The 404D-22G ElectropaK is a powerful but quiet 2.2 litre naturally aspirated 4-cylinder compact package

Compact, clean, efficient power

• Design features on the 400D range of ElectropaKs ensures clean rapid starting in all conditions whilst delivering impressive performance with low operating costs in a small, efficient package size

Lower operating costs

- Approved for operation on biodiesel* concentrations of up to 20%
- Oil and filter changes are 500 hours, dependent on load factor
- Engine durability and reliability, the warranty offering and ease of installation combine to drive down the cost of ownership

Long-term power solution

• The 400D range of ElectropaKs has been designed to fully comply with stringent EU emissions regulations, providing an emissions compliant power solution for the future

Product support

- With highly trained Perkins distributors in thousands of communities in over 180 countries, you are never far away from expert product knowledge, genuine parts and a range of advanced diagnostic technology for keeping your engine in peak condition
- To find your local distributor: www.perkins.com/distributor

*Subject to conformance with ASTM D6751 and EN14214

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Technical information

Air inlet

• Mounted air filter

Fuel system

- Mechanically governed cassette type fuel injection pump
- Split element fuel filter

Lubrication system

- Wet steel sump with filler and dipstick
- Spin-on full-flow lub oil filter

Cooling system

- Thermostatically-controlled system with belt driven coolant pump and pusher fan
- Mounted radiator, piping and guards

Electrical equipment

- 12 volt starter motor and 12 volt 65 amp alternator with DC output
- Oil pressure and coolant temperature switches
- 12 volt shut-off solenoid energised to run
- Glow plug cold start aid and heater/starter switch

Flywheel and housing

- High inertia flywheel to SAE J620 Size 71/2 Heavy
- Flywheel housing SAE 4 Long

Mountings

• Front and rear engine mounting bracket

Optional equipment

Parts book

Option groups

A selection of optional items is available to enable you to prepare a specification precisely matched to your needs.

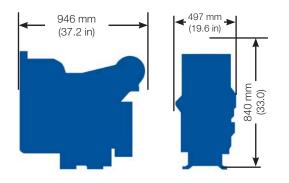
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Engine package weights and dimensions					
Length	948 mm 37.3 in				
Width	498 mm	19.6 in			
Height	841 mm	33.1 in			
Weight (dry)	242 kg	533 lb			

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	Type of operation	Typical generator output (Net)		Engine power			
Speed rpm				Gross		Net	
		kVA	kWe	kWm	hp	kWm	hp
1500	Prime power	20.3	16.2	18.7	25.1	18.4	24.7
	Standby power	22.1	17.7	20.6	27.6	20.3	27.2

The above ratings represent the engine performance capabilities to conditions specified in ISO 8528/1, ISO 3046/1:1986, BS 5514/1. Derating may be required for conditions outside these; consult Perkins Engines Company Limited.

Generator powers are typical and are based on typical alternator efficiencies and a power factor ($\cos \theta$) of 0.8. Fuel specification: BS 2869: Part 2 1998 Class A2 or ASTM D975 D2.

Rating definitions: Prime power: Power available at variable load in lieu of a main power network. Overload of 10% is permitted for 1 hour in every 12 hours operation. Standby (maximum): Power available at variable load in the event of a main power network failure. No overload is permitted.

Percent of prime power	Fuel consumption at 1500 rpm g/kWh	Fuel consumption at 1500 rpm I/hr
Standby power	244	6.1
Prime power	237	5.3
75%	238	4.0
50%	258	2.9

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